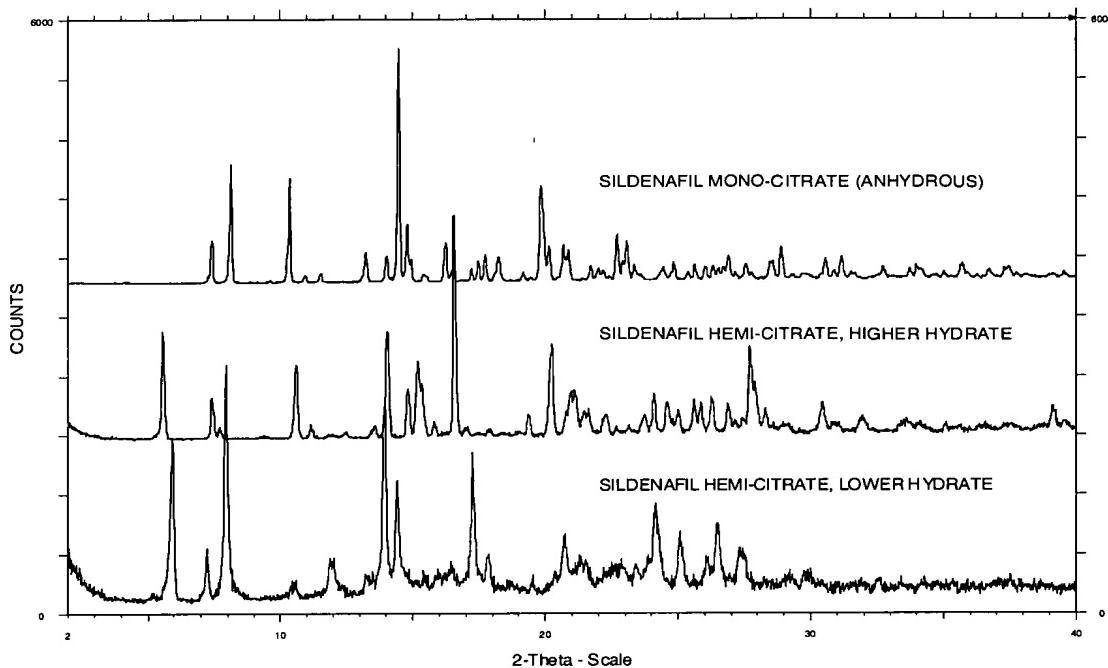


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Figure 1

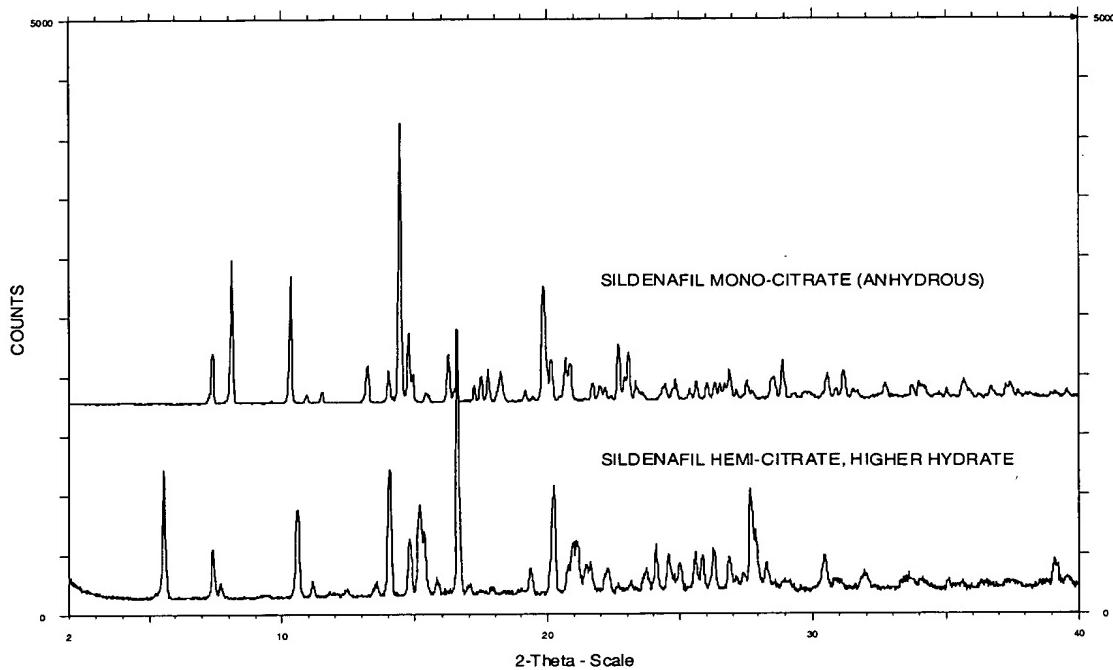
PXRD traces of Sildenafil mono-citrate, hemi-citrate lower and higher hydrates



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Figure 2

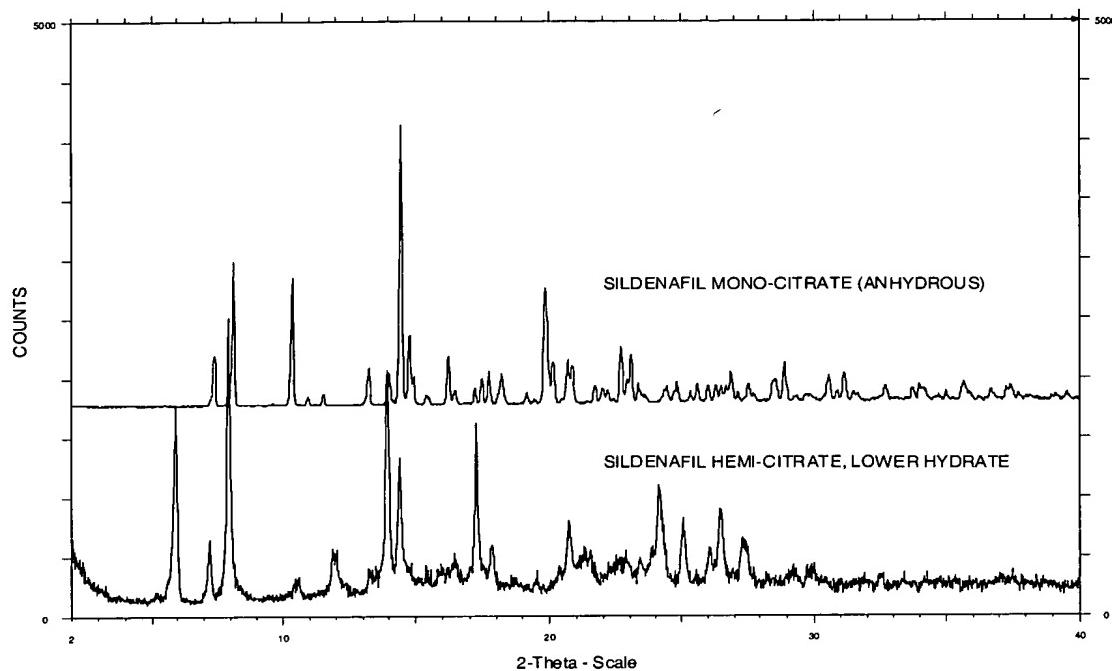
PXRD analysis of sildenafil hemi-citrate higher hydrate



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Figure 3

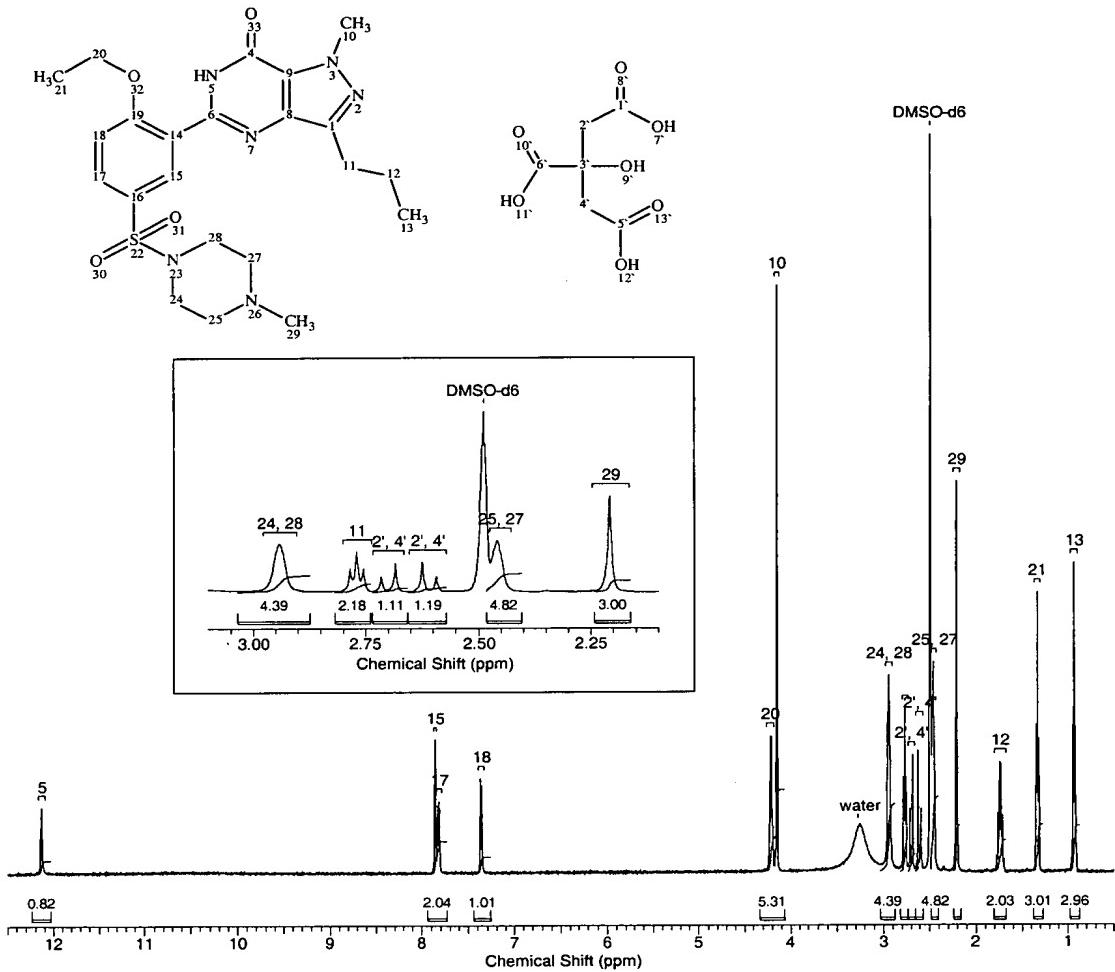
PXRD analysis of sildenafil hemi-citrate lower hydrate



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Figure 4

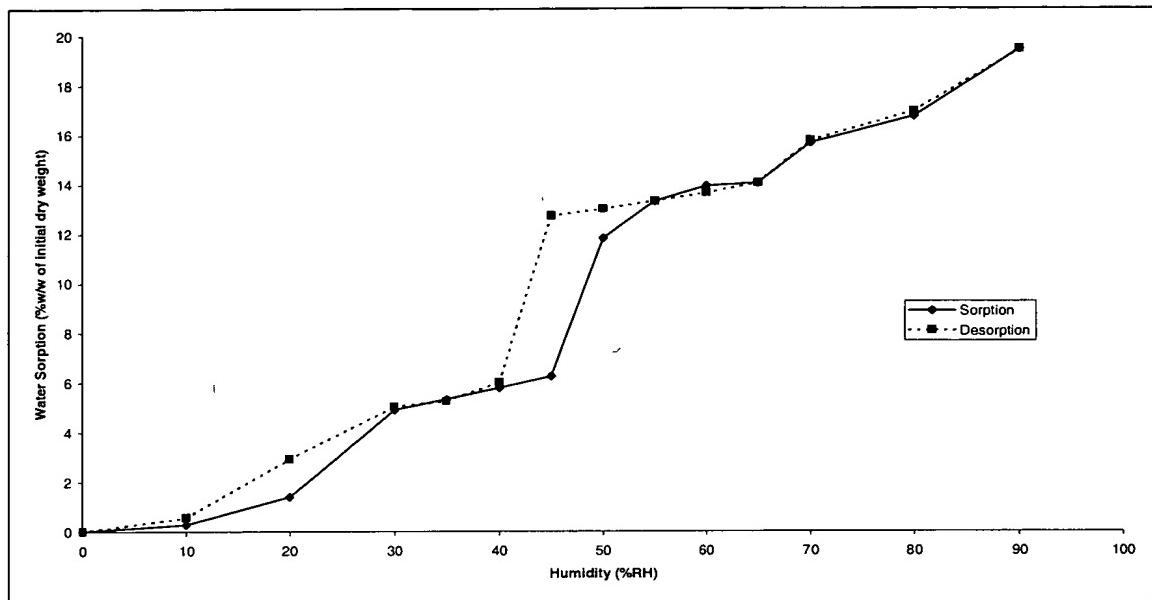
¹H NMR of sildenafil hemi-citrate lower hydrate



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Figure 5

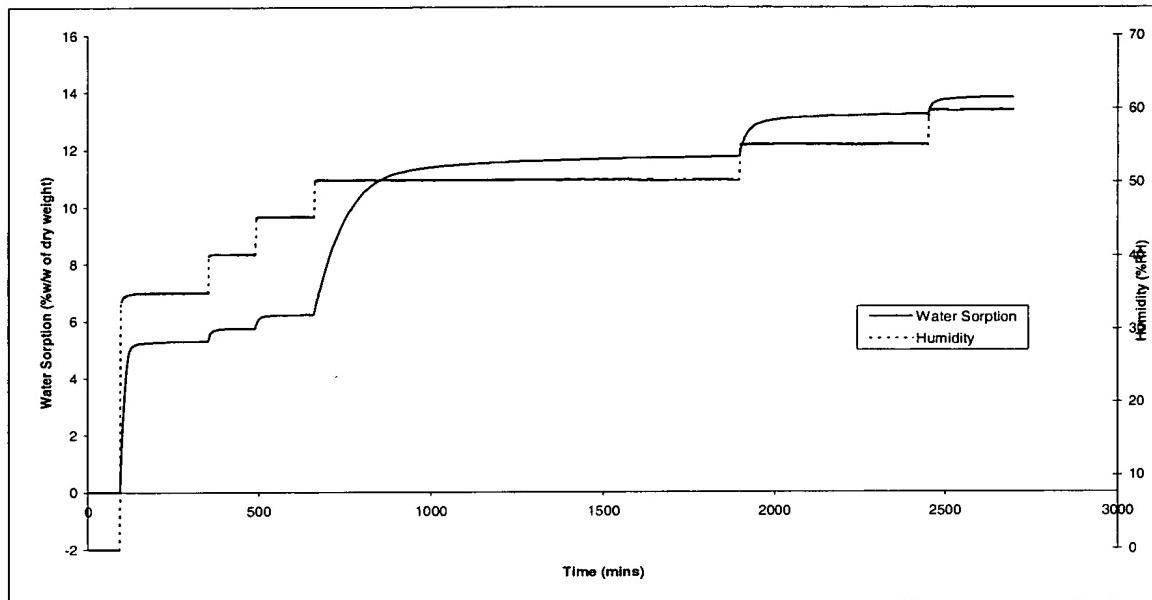
Water Sorption Isotherm for Sildenafil Hemi-Citrate at 30°C



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Figure 6

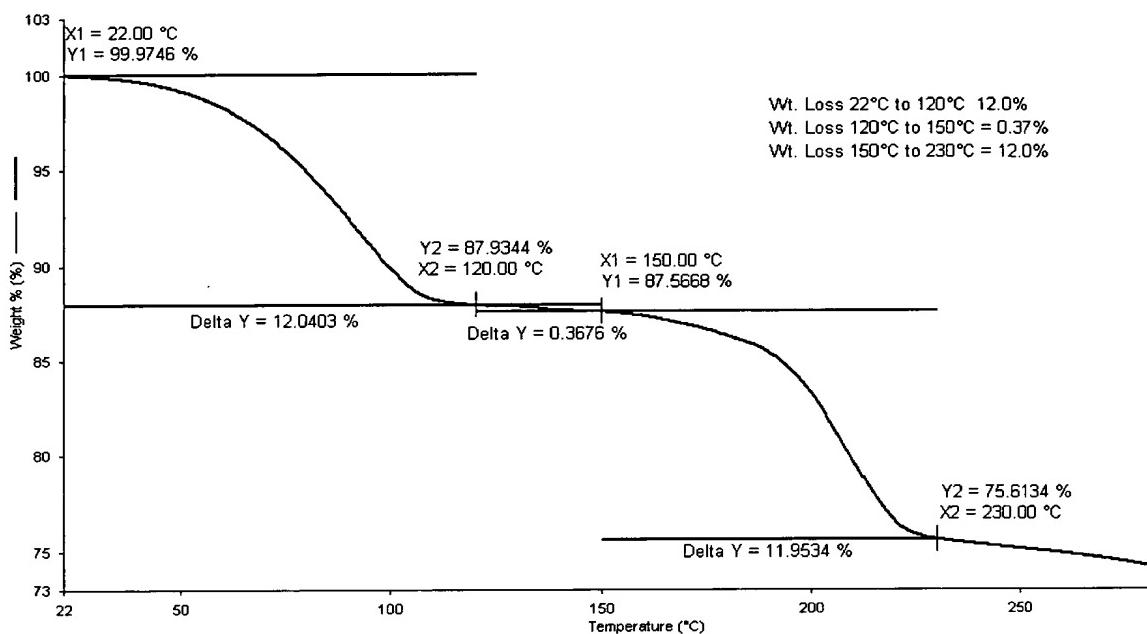
Water Sorption Isotherm for Sildenafil Hemi-Citrate at 30°C, 35 – 60%RH Range.
Illustrating Hydration Kinetics at 50%RH.



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Figure 7

TGA Analysis of Solid Form of Sildenafil Hemi-Citrate Higher Hydrate

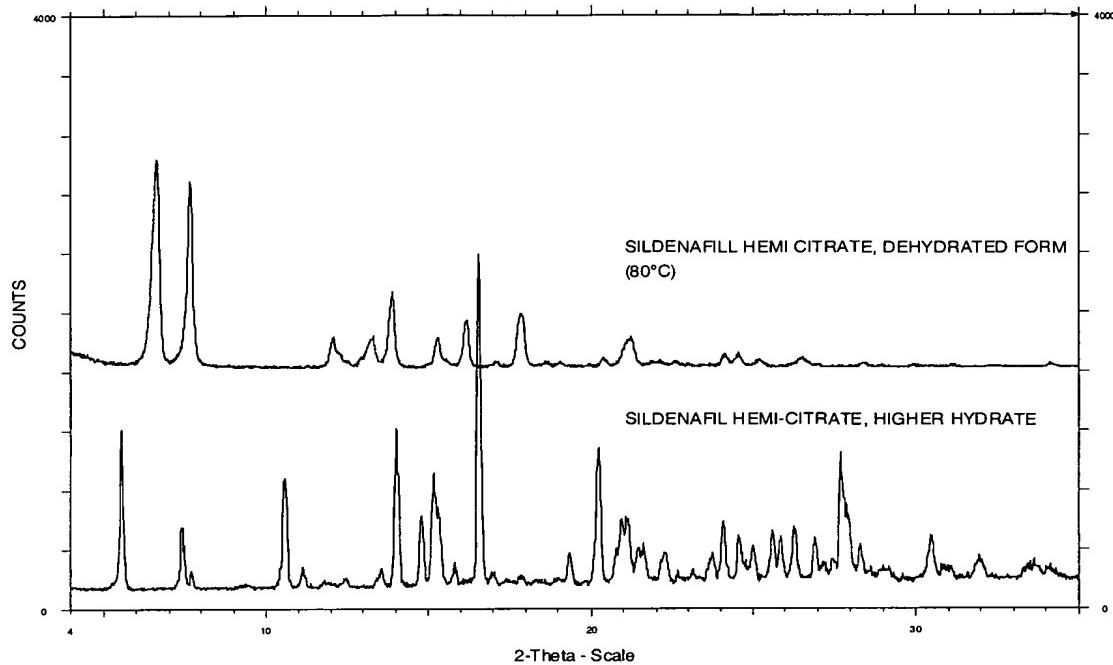


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Figure 8

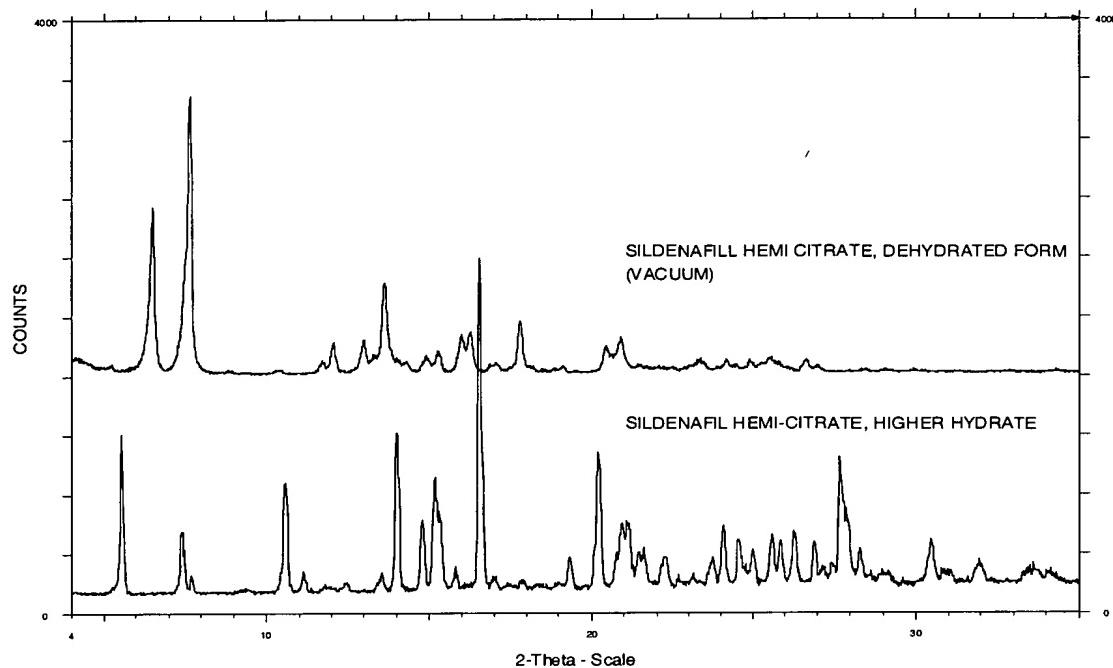
Hot stage PXRD analysis of sildenafil hemi-citrate higher hydrate



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Figure 9

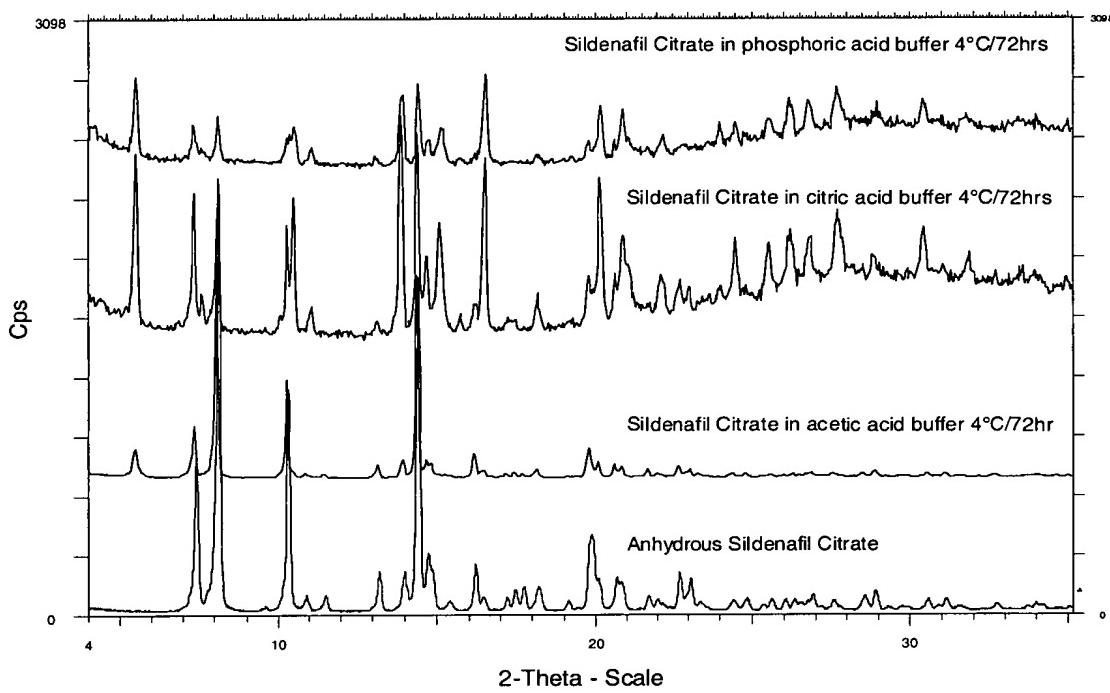
PXRD analysis of Sildenafil hemi-citrate higher hydrate at ambient conditions and under vacuum conditions



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Figure 10

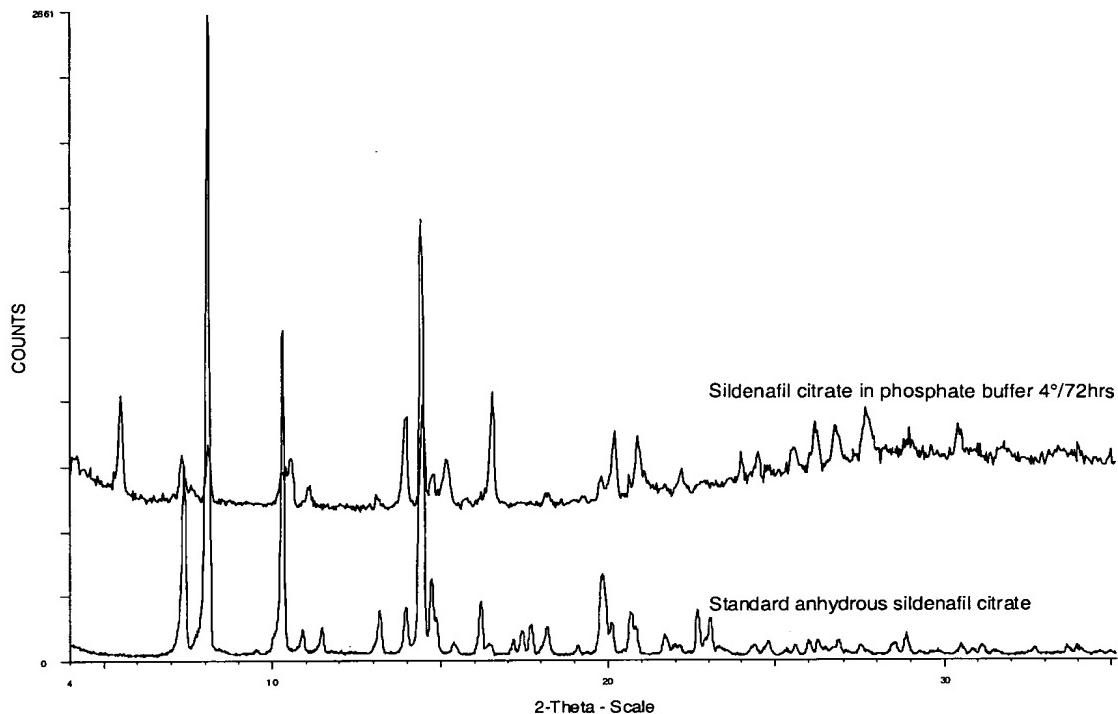
PXRD traces of slurries of Sildenafil citrate at different pH's



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Figure 11

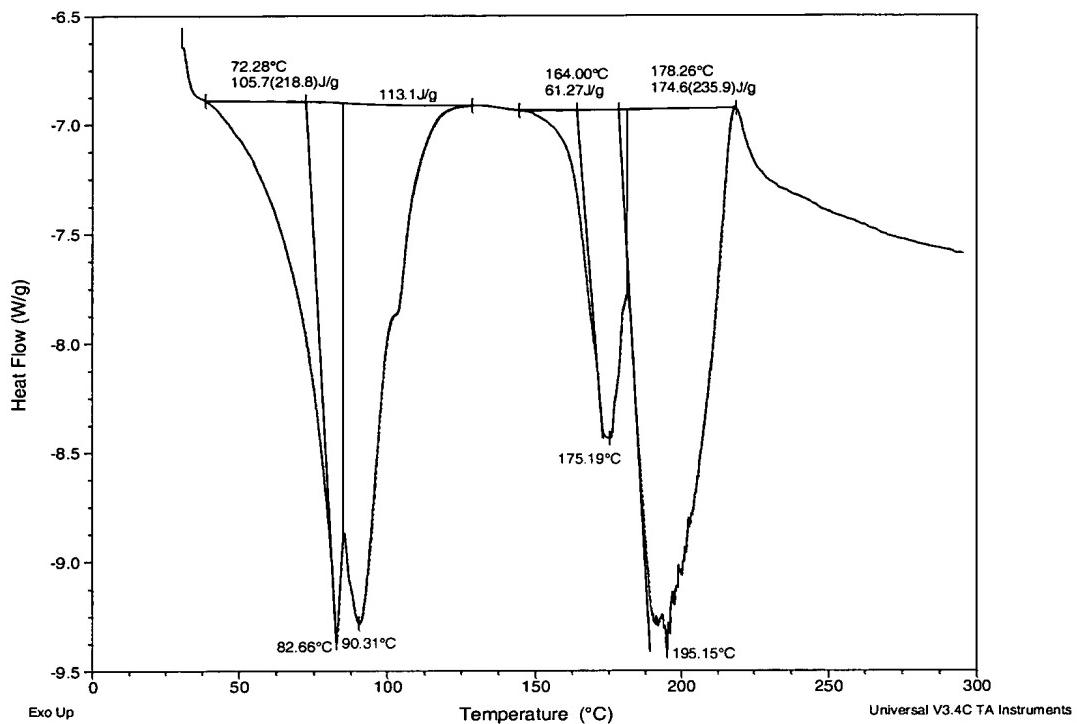
PXRD analysis of solid obtained from Example 4 (in phosphate buffer) versus
anhydrous sildenafil citrate



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Figure 12

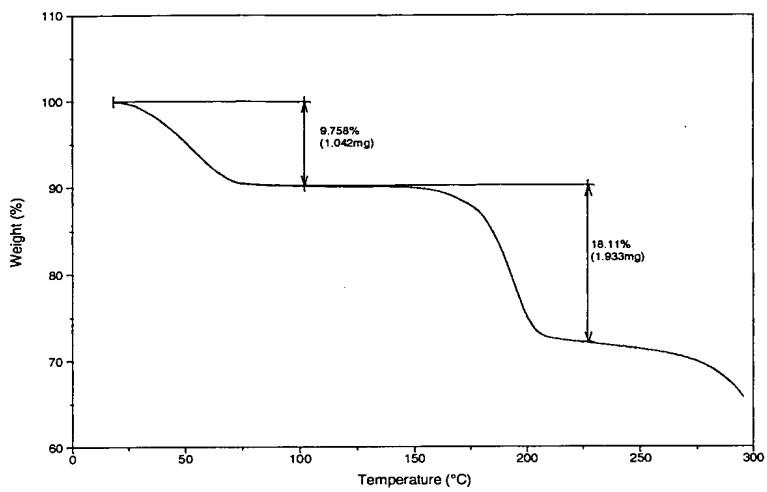
DSC Trace of solid from Example 4



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Figure 13

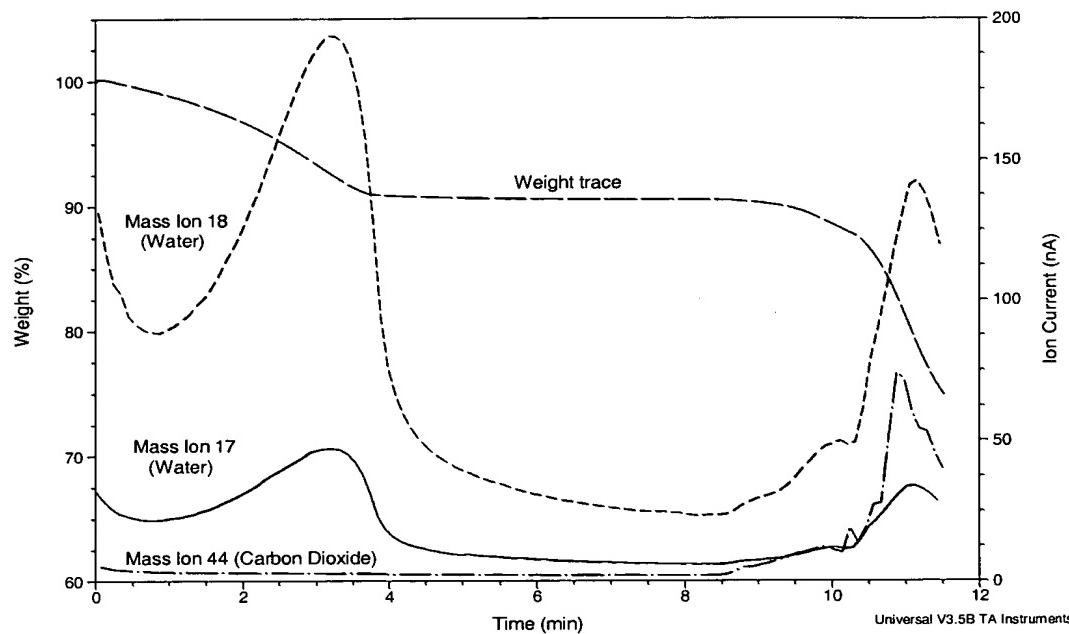
TGA Analysis of Solid From Example 4



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Figure 14

EGA trace for Solid from Example 4 showing the detection of water (mass ions 17 and 18) and Carbon dioxide (mass ion 44)

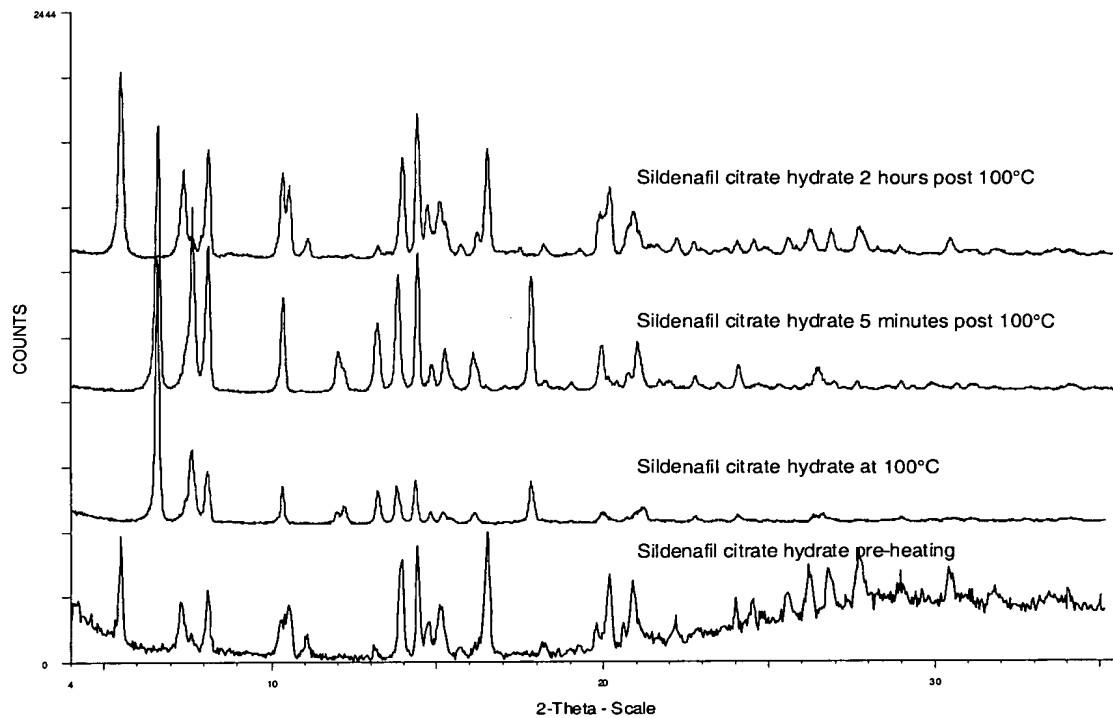


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Figure 15

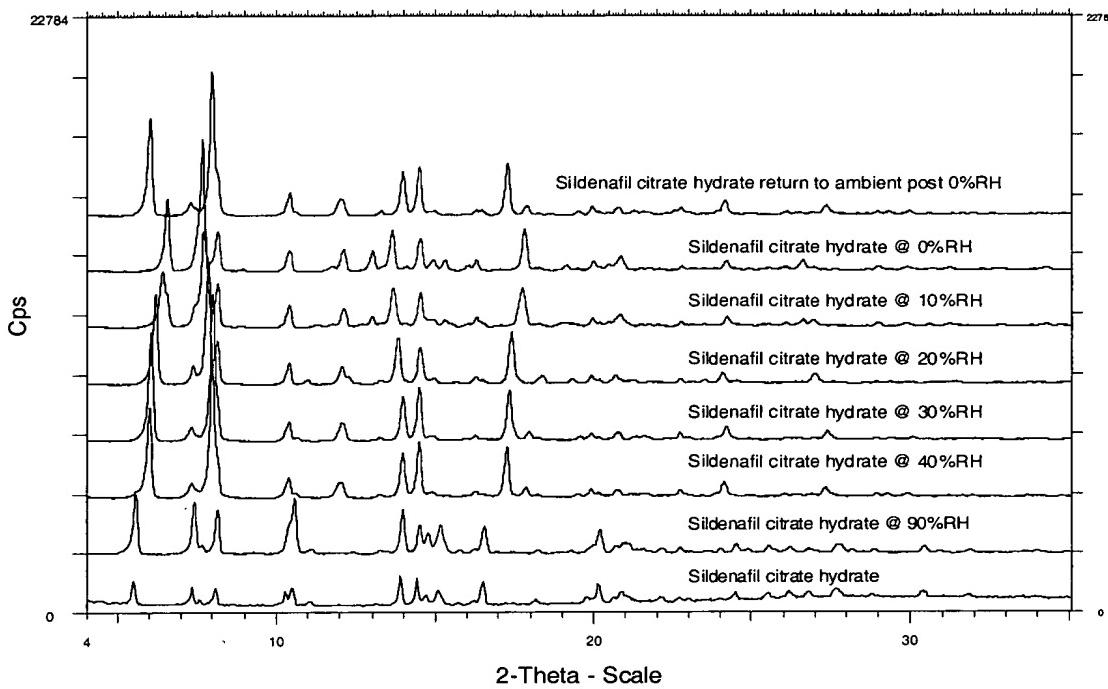
Hot stage PXRD analysis of solid from Example 4



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Figure 16

PXRD analysis of Solid from Example 4 at different humidities



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Figure 17

PXRD analysis of further hydrated form of Sildenafil Citrate observed at 40% RH

